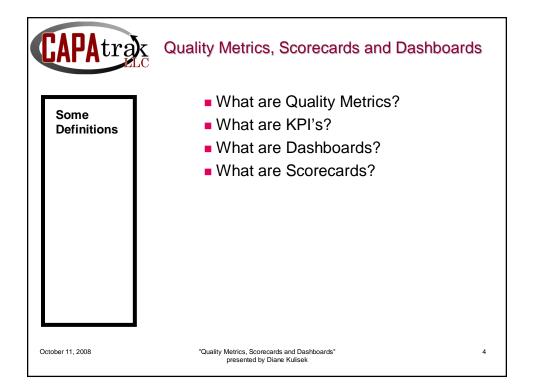
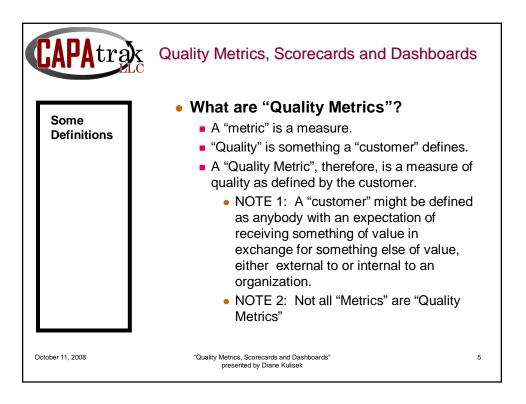
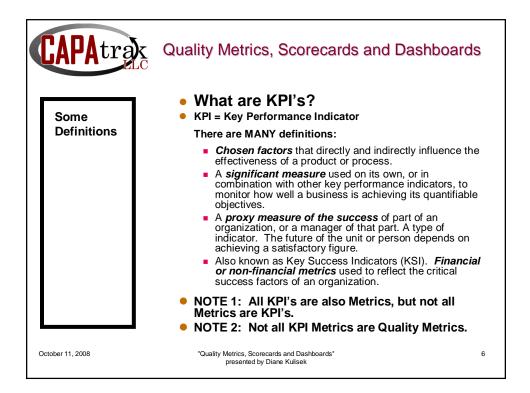
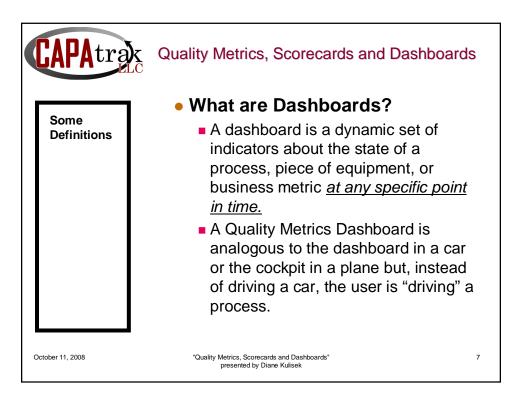


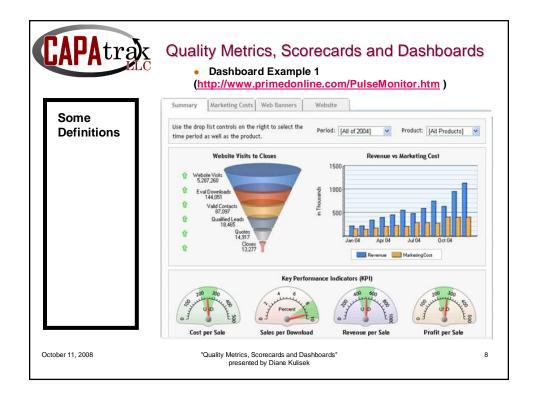
CAPAtrak	Quality Metrics, Scorecards and Dashboards
What will be addressed:	 Some Definitions What are Quality Metrics? What are KPI's? What are Dashboards? What are Scorecards?
	 Quality Management System Considerations What Do Standards and Regulations Require with Regard to Quality Metrics? How do Quality Metrics directly support the Quality Management System? Where in the QMS should Quality Metrics be established?
	 Tips for Selection of Quality Metrics Scorecards and Dashboards Elements of an Effective Scorecard Elements of an Effective Dashboard Scorecard and Dashboard Pitfalls to Avoid
	Quality Metrics ReferencesSome Quality Metrics Tools
October 11, 2008	"Quality Metrics, Scorecards and Dashboards" 3 presented by Diane Kulisek

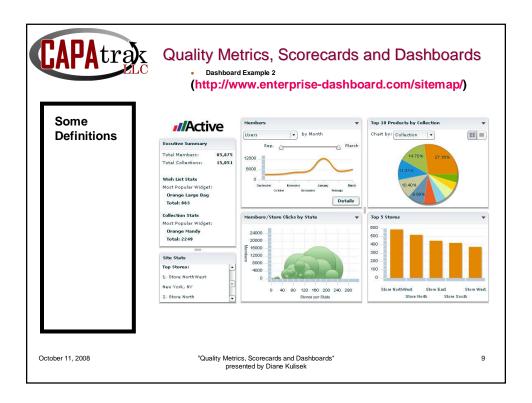






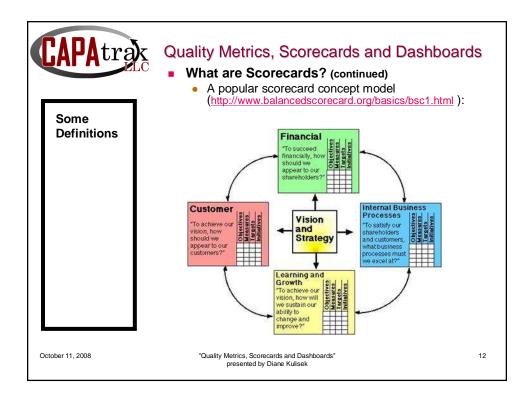




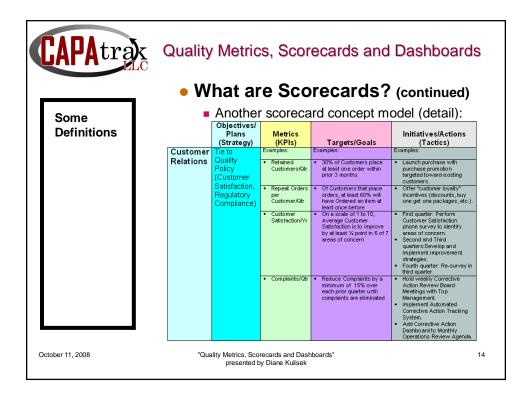


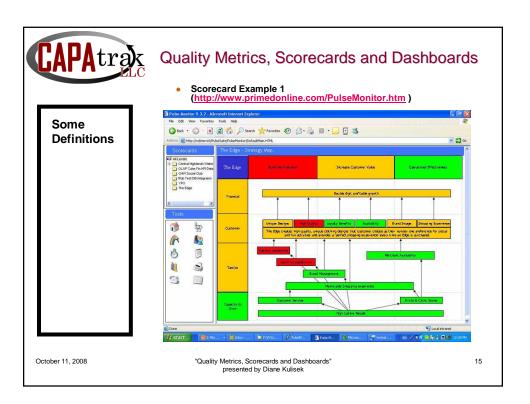
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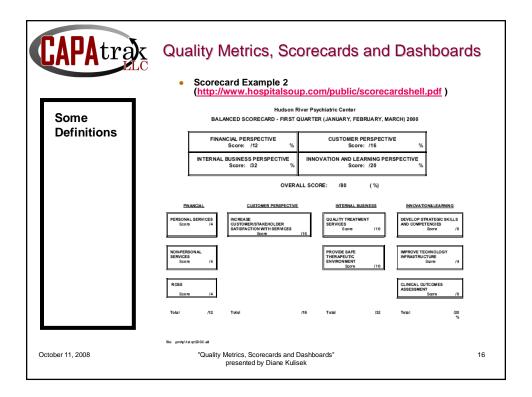
	CAPAtrac	Quality Metrics, Scorecards and Dashboard	S
	Some Definitions	 What are Scorecards? A scorecard is part of a broader corporate methodology or management discipline and is a report card of how a given person, business unit or entity performed with respect to certain goals <u>over a previously defined period of time</u> (such as quarterly or annually). An Executive Scorecard is analogous to a student's Report Card. There are two popular formats for "Balanced Scorecards" (BSC's): 1.) Customer, Employee, Shareholder, Process 2.) Customer, Learning/Growth, Financial, Internal Business Process/Operation 	
(Dctober 11, 2008	"Quality Metrics, Scorecards and Dashboards" presented by Diane Kulisek	11



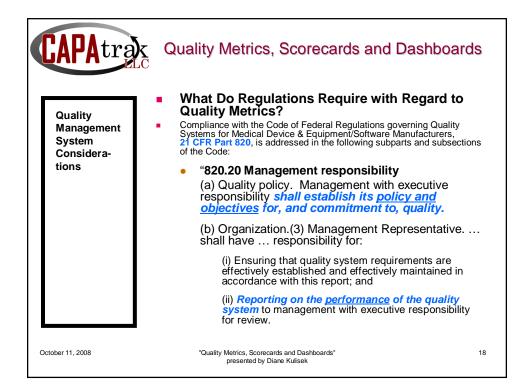
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		Objectives/ Plans (Strategy)	Metrics	Targets/	Initiatives/ Actions	
	Customer Relations	(Tie to Quality Policy) (Customer Satisfaction, Regulatory Compliance)	(KPIs)	Goals	(Tactics)	
	Finance	(low risk/continual improvement, growth)				
	Operations	(continual improvement, best in field, capable processes)				
	Organization Sustainability	(competent personnel, employee satisfaction, world class)				
Dctober 11, 2008		letrics, Scorecards and Dashbo presented by Diane Kulisek	oards"		13	3

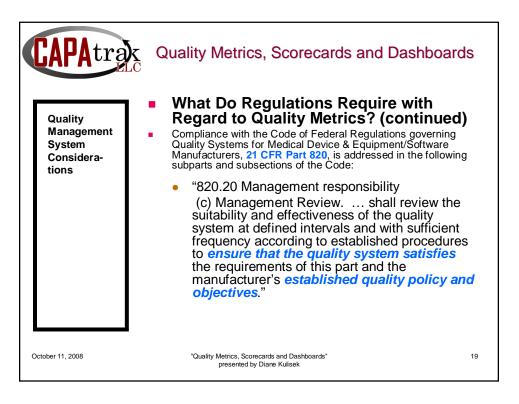


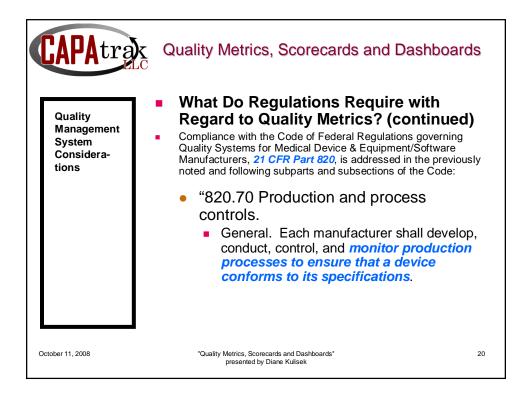


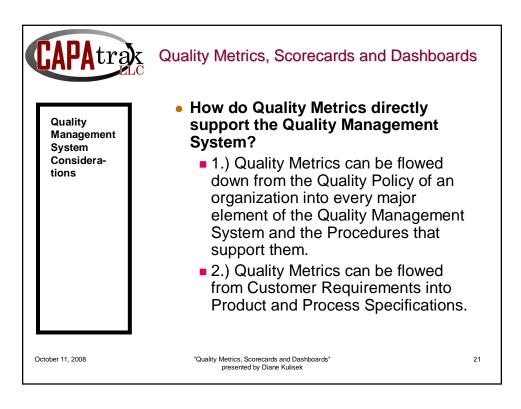


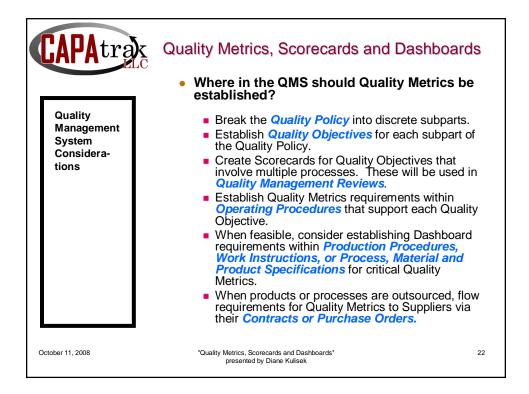
	CAPAtra	$\mathbf{\hat{k}}_{C}$ Quality Metrics, Scorecards and Dashboards
	Quality Management System Considera- tions	 What Do Standards Require with Regard to Quality Metrics? Compliance with ISO 9001 and ISO 13485 are addressed in the following sections of the standard: "5.4.1 Quality objectives Top Management shall ensure that quality objectives, including those needed to meet requirements for product are established at relevant functions and levels within the organization. The quality objectives shall be measurable and consistent with the quality policy."
		 "7.1 Planning of product realization In planning product realization, the organization shall determine the following, as appropriate: quality <u>objectives</u> and requirements for the product; records needed to provide evidence that the realization processes and resulting product meet requirements."
0	ctober 11, 2008	"Quality Metrics, Scorecards and Dashboards" 17 presented by Diane Kulisek

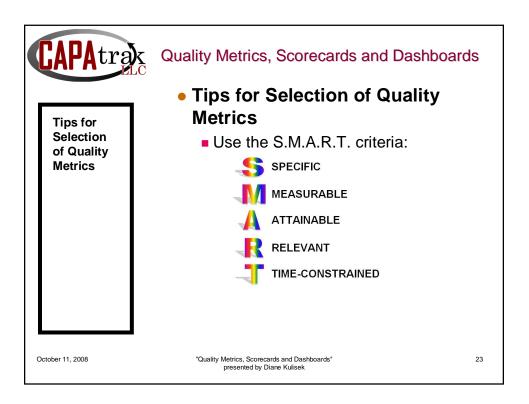


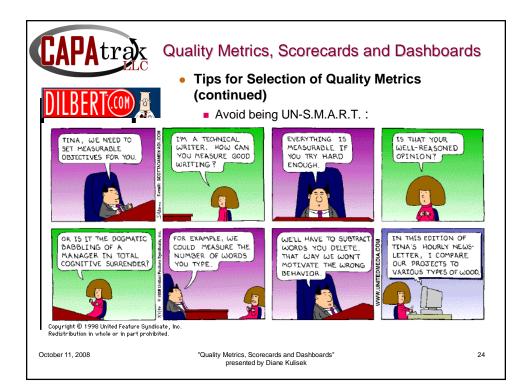




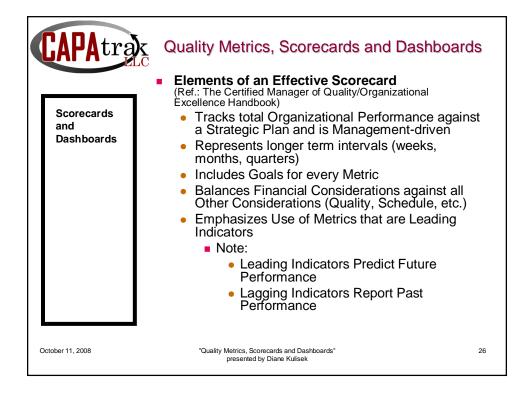




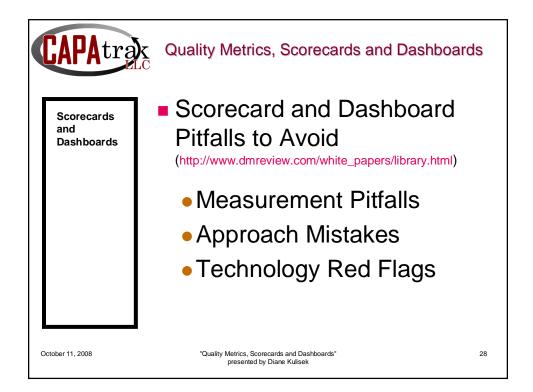


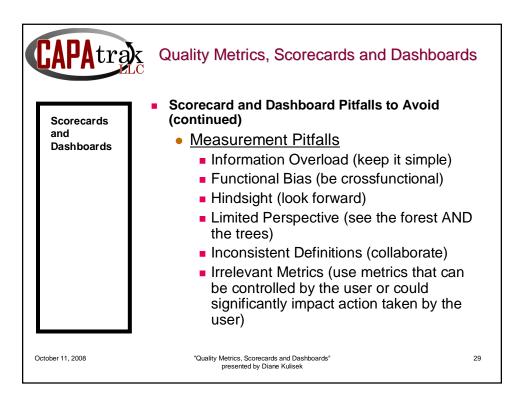


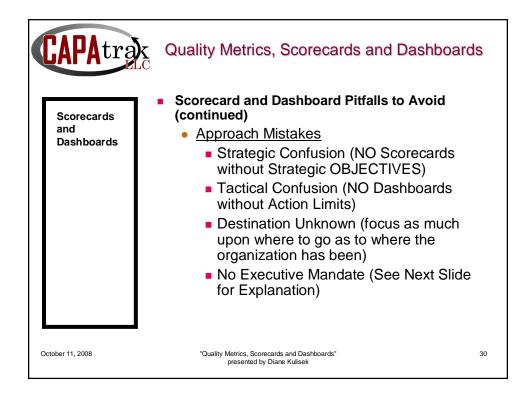
	LC		cards and Dashboards
	•		Quality Metrics
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		r helpful selecti	
	(http://v	veb.mit.edu/tdqm/www/	tdqmpub/PipinoLeeWangCACMApr02.pdf):
Dimensions	Definitions	Dimensions	Definitions
Accessibility	the extent to which data is available, or easily and quickly retrievable the extent to which the volume of data is	Interpretability	the extent to which data is in appropriate languages, symbols, and units, and the
Appropriate Amount of Data	appropriate for the task at hand	Objectivity	definitions are clear the extent to which data is unbiased.
Believability	the extent to which data is regarded as true	Objectivity	unprejudiced, and impartial
Completeness	and credible the extent to which data is not missing and	Relevancy	the extent to which data is applicable and helpful for the task at hand
compreness	is of sufficient breadth and depth for the task at hand	Reputation	the extent to which data is highly regarded in terms of its source or content
Concise Representation	the extent to which data is compactly represented	Security	the extent to which access to data is restricted appropriately to maintain its security
Consistent Representation	the extent to which data is presented in the same format	Timeliness	the extent to which the data is sufficiently up-to-date for the task at hand
Ease of Manipulation	the extent to which data is easy to manipulate and apply to different tasks	Understandability	the extent to which data is easily comprehended
Free-of-Error	the extent to which data is correct and reliable	Value-Added	the extent to which data is beneficial and provides advantages from its use

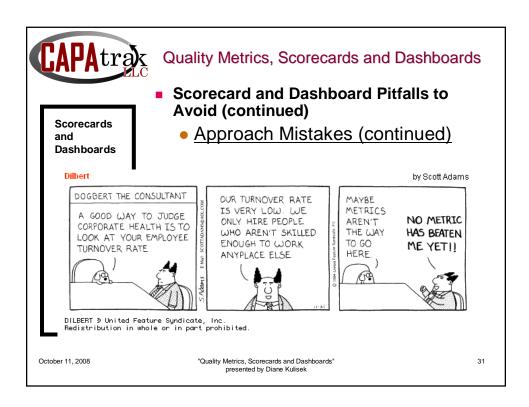


	CAPAtra	\mathbf{x}_{C} Quality Metrics, Scorecards and Dashboards	S
	Scorecards and Dashboards	 Elements of an Effective Dashboard (http://www.datamanagementgroup.com/Resources/Articles Articles.asp?offset=50/) Provides Tactical Indicators about the State of a Process, Piece of Equipment or Business Metric 	1
		 and is Worker-driven Represents Near Term Time Intervals (minutes, hours, days) Information is Dynamic and is "Real-time" (or as close to "Real-time" as possible) 	
		 Information is Very Visible and Is Used "Close" to the Process that Generates it Trend Lines are Used Goals Are Not Necessary but Action Limits Are 	
c	October 11, 2008	"Quality Metrics, Scorecards and Dashboards" presented by Diane Kulisek	27

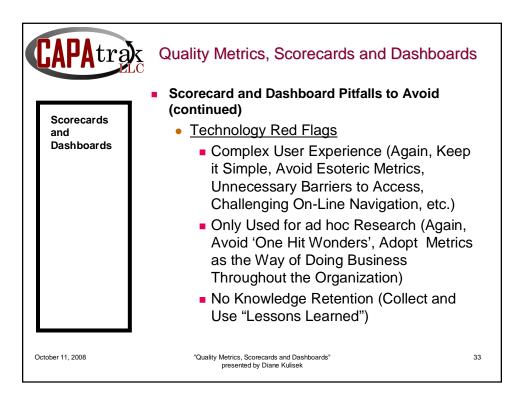


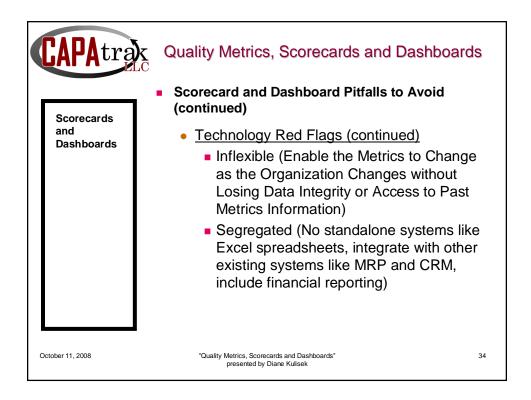


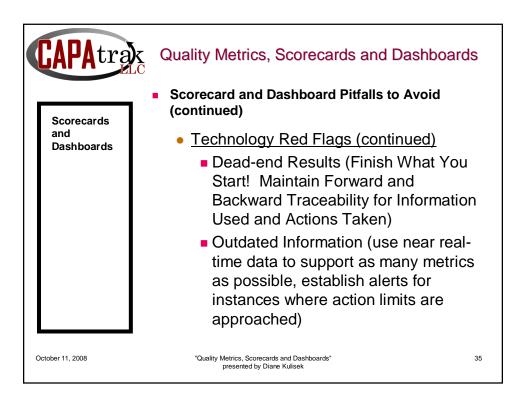


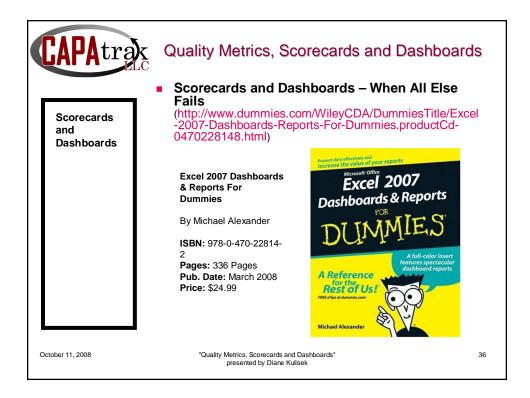


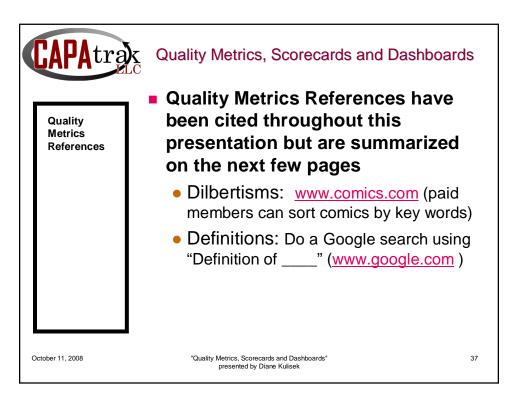
CAPAtra	Quality Metrics, Scorecards and Dashboard	S
Scorecards and Dashboards	 Scorecard and Dashboard Pitfalls to Avoid (continued) <u>Approach Mistakes (continued)</u> Misalignment (Prioritize, Harmonize, Integrate, etc.) Big BANG (Avoid 'One Hit Wonders', Adopt Metrics as the Way of Doing Business Throughout the Organization) Incorrect Results a.k.a. "Solution Suicide" (Use only Validated Data from Qualified Sources) Unguided Exploration (Train Everybody and Make How-To Information Readily Available) 	
October 11, 2008	"Quality Metrics, Scorecards and Dashboards" presented by Diane Kulisek	32

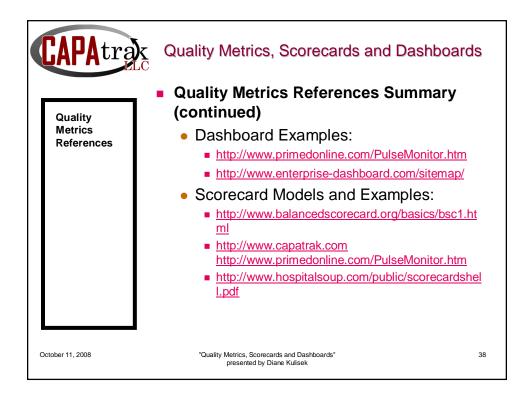












CAPAtra	Quality Metrics, Scorecards and Dashboard Quality Metrics References Summary (continued)	ds
Quality Metrics References	 Tips for Quality Metrics Selection: http://web.mit.edu/tdqm/www/tdqmpub/PipinoLeWangCACMApr02.pdf Elements of an Effective Scorecard: Ref.: The Certified Manager of Quality/Organizational Excellence Handbook from ASQ's Quality Press Elements of an Effective Dashboard: http://www.datamanagementgroup.com/Resour s/Articles/Articles.asp?offset=50/_ Scorecard and Dashboard Pitfalls to Avoid http://www.dummies.com/white_papers/library.iml http://www.dummies.com/WileyCDA/DummiesTe/Excel-2007-Dashboards-Reports-For-Dummies.productCd-0470228148.html 	om ce <u>ht</u>
October 11, 2008	*Quality Metrics, Scorecards and Dashboards* presented by Diane Kulisek	39

